

ABSTRACT OF THE DISCLOSURE

5 A process for laminating a flexible electrically addressable display comprises: providing a flexible, electrically addressable liquid crystal display having first and second surfaces, placing a protective sheet over at least one of the surfaces, and subjecting the protective sheet to conditions of temperature and pressure effective to cause the protective sheet to adhere to the surface, thereby forming a laminate that comprises the electrically addressable liquid crystal display. The electrically addressable liquid crystal display included in the laminate preferably comprises a flexible substrate on which is formed a transparent, first electrically conductive layer. A light modulating layer comprising liquid crystalline material and a polymeric binder is disposed on the electrically conductive layer, and a patterned layer comprising areas of opaque electrically conductive material is formed on the light modulating layer. A dielectric layer that comprises contact apertures to the areas of opaque electrically conductive material and to the first electrically conductive layer is disposed on the patterned layer, and a second electrically conductive layer overlying the dielectric layer extends into the contact apertures to the areas of opaque electrically conductive material and the first electrically conductive layer.

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